

The next step was to make an offset 2"- wide strip on the *Pullmax* machine (**Fig. 9.11**). To curve the offset strip, I used a stretch die on the *Eck-old* machine (**Fig. 9.12**). The strip was trimmed and welded to a stretch form blank only on ACE tanks (**Fig. 9.13**).



**Fig. 9.11.** Making an offset on 2" wide strip of metal



**Fig. 9.12.** Stretching piece to curve it



**Fig. 9.13.** All of ACE pieces ready to be sent to customer